

## Claims

### What is claimed is:

1 1. A fuel cell power plant (110) comprising:  
2 a fuel cell stack assembly (CSA) (12) having an anode  
3 region (16) having an inlet (26) and an outlet (42), a  
4 cathode region (18) having an inlet (36) and an outlet  
5 (46), an electrolyte region (20) intermediate the anode  
6 and cathode regions, and a coolant region (22) having an  
7 inlet (48) and an outlet (50); an inlet fuel stream (24)  
8 operatively connected to the anode region inlet (26); an  
9 inlet oxidant stream (134') operatively connected to the  
10 cathode region inlet (36); a coolant loop (114)  
11 operatively connected to the coolant region inlet (48)  
12 and outlet (50), the coolant loop (114) including a heat  
13 removal means (152, 156) for transferring heat from the  
14 CSA coolant at a source temperature to a sink medium at a  
15 sink temperature lower than the source temperature, the  
16 difference between said source temperature and said sink  
17 temperature being a temperature differential; and  
18 a humidifier (70) operatively connected in the coolant  
19 loop (114) and in the inlet oxidant stream (134') for  
20 both cooling the coolant prior to return introduction of  
21 the coolant to the CSA (12) and for relatively increasing  
22 the temperature and humidity of the inlet oxidant stream  
23 (134') prior to introduction of the inlet oxidant stream  
24 to the CSA oxidant region inlet (36), thereby to  
25 distribute the heat of at least the CSA (12) and the heat  
26 removal means (152, 156) so as to increase the coolant  
27 exit temperature from the CSA (12) and to the heat  
28 removal means (152, 156) so as to relatively increase the  
29 temperature differential between the source temperature  
30 and the sink temperature.

1 2. The fuel cell power plant (110) of claim 1 wherein the  
2 humidifier (70) cools the coolant sufficiently to  
3 maintain the coolant inlet temperature to the CSA (12)

4 substantially constant relative to operation without the  
5 humidifier (70).

1 3. The fuel cell power plant (110) of claim 1 (or 2)  
2 further including a relative reduction in the size of the  
3 heat removal means (152, 156).

1 4. The fuel cell power plant (110) of claim 1 (and/or 3)  
2 wherein the heat removal means (152, 156) comprises a  
3 radiator (152) and motorized fan (156).

1 5. The fuel cell power plant (110) of claim 1 wherein the  
2 humidifier (70) comprises an energy recovery device (70)  
3 for heat and mass transfer between the inlet oxidant  
4 stream (134) and the coolant (114''') being returned from  
5 the heat removal means (152, 156) to the CSA (12).

1 6. The fuel cell power plant (110) of claim 5 wherein the  
2 energy recovery device (70) comprises a gas flow chamber  
3 (72) and a liquid coolant flow chamber (74) separated by  
4 a fine pore enthalpy exchange barrier (76).

1 7. The fuel cell power plant (110) of claim 5 wherein the  
2 energy recovery device (70) comprises a saturator having  
3 the inlet oxidant stream (134) in direct contact with the  
4 coolant (114''') being returned from the heat removal  
5 means (152, 156) to the CSA (12).

1 8. The fuel cell power plant (110) of claim 2 wherein the  
2 heat removal means (152, 156) is of a first capacity in  
3 the absence of said humidifier (70) and is of a second  
4 lesser capacity in the presence of said humidifier (70).

1 9. The fuel cell power plant (110) of claim 8 wherein the  
2 heat removal means (152, 156) comprises a radiator (152)  
3 and motorized fan (156).

1 **10.** The fuel cell power plant (110) of claim 9 wherein  
2 the humidifier (70) comprises an energy recovery device  
3 (70) for heat and mass transfer between the inlet oxidant  
4 stream (134) and the coolant (114''') being returned from  
5 the radiator (152) to the CSA (12).

1 **11.** The fuel cell power plant (110) of claim 10 wherein  
2 the energy recovery device (70) comprises a gas flow  
3 chamber (72) and a liquid coolant flow chamber (74)  
4 separated by a fine pore enthalpy exchange barrier (76).

1 **12.** In a fuel cell power plant (110) including  
2 a fuel cell stack assembly (CSA) (12) having an anode  
3 region (16) having an inlet (26) and an outlet (42), a  
4 cathode region (18) having an inlet (36) and an outlet  
5 (46), an electrolyte region (20) intermediate the anode  
6 and cathode regions, and a coolant region (22) having an  
7 inlet (48) and an outlet (50); an inlet fuel stream (24)  
8 operatively connected to the anode region inlet (26); an  
9 inlet oxidant stream (134') operatively connected to the  
10 cathode region inlet (36); and a coolant loop (114)  
11 operatively connected to the coolant region inlet (48)  
12 and outlet (50), the coolant loop (114) including a heat  
13 removal means (152, 156) for transferring heat from the  
14 CSA coolant at a source temperature to a sink medium at a  
15 sink temperature lower than the source temperature, the  
16 difference between said source temperature and said sink  
17 temperature being a temperature differential, the method  
18 of relatively increasing said temperature differential  
19 comprising the steps of:  
20       cooling (74) the coolant in the coolant loop (114)  
21 prior to return introduction of the coolant to the CSA  
22 (12); and

23       relatively increasing the temperature and humidity  
24 (72) of the inlet oxidant stream (134') prior to  
25 introduction of the inlet oxidant stream to the CSA  
26 oxidant region inlet (36), thereby to distribute the heat  
27 of at least the CSA (12) and the heat removal means (152,  
28 156) so as to increase the coolant exit temperature from  
29 the CSA (12) and to the heat removal means (152, 156) so  
30 as to relatively increase said temperature differential  
31 between the source temperature and the sink temperature.

32 **13.** The method of claim **12** wherein the steps of cooling  
33 (74) the coolant in the coolant loop (114) prior to  
34 return introduction of the coolant to the CSA (12) and of  
35 relatively increasing the temperature and humidity (72)  
36 of the inlet oxidant stream (134') prior to introduction  
37 of the inlet oxidant stream to the CSA oxidant region  
38 inlet (36) comprise connecting a humidifier (70) in the  
39 coolant loop (114) and in the inlet oxidant stream (134')  
40 to perform both steps.